

Wicker Covered Bottles



These wicker covers are woven by hand around each individual bottle. Thus equipped, the bottles have a permanent covering which afford protection at all times. This type of container is especially suited for use by dealers and manufacturers of fruit juices, extracts, syrups, oils, acids, water, etc. It is also an ideal bottle for laboratory use.

5 Gallon, all styles, 6 to a crate	114 lbs.
3 Gallon, 12 packed to a crate	132 lbs.
2 Gallon, 18 packed to a crate	162 lbs.
1 Gallon, 24 packed to a crate	144 lbs.

Weights of each Bottle without Packing:

5 Gallon, all styles	14 lbs.
3 Gallon	9 lbs.
2 Gallon	8 lbs.
1 Gallon	5 lbs.

BEVERAGE DIVISION



GINGER ALES

MALTED BEVERAGES

CARBONATED WATERS

SODAS



No social function, whether it be a quiet afternoon's bridge or a typical evening party, is complete without being enlivened by serving a good ginger ale or some other carbonated beverage. Their sparkling bubbles lift cares and responsibility and their appealing tang adds zest to food and joy to living. The remarkable growth in the consumption of carbonated beverages is a tribute to the efforts which producers have put forth to improve quality and flavor.

Bottles of Unequaled Strength

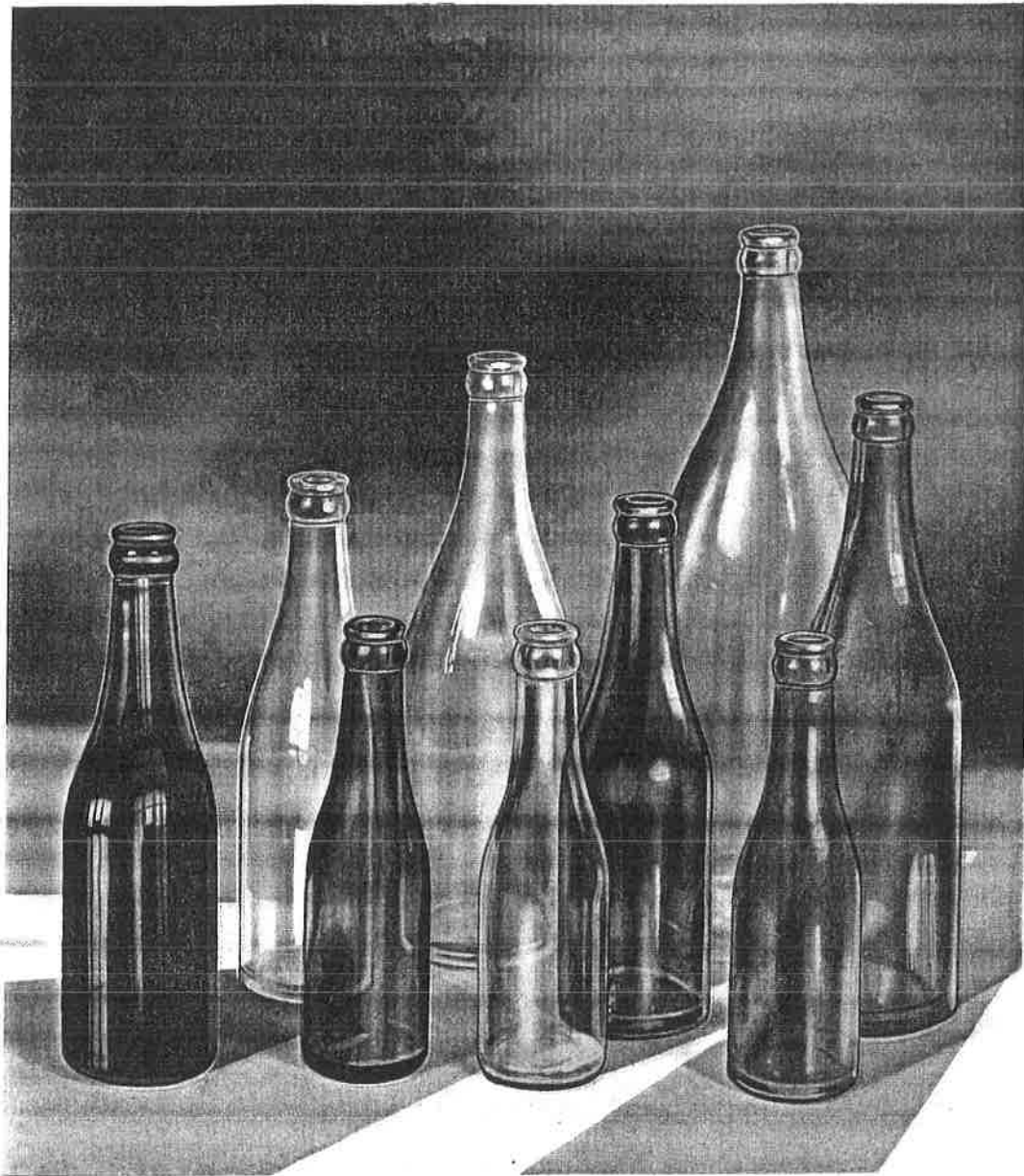
For many years Owens-Illinois has set the standard for Bottlers' Bottles and through consistent and determined effort to that end, is making better bottles today than ever before.

Bottles like the proverbial chain are no stronger than their weakest spots. The unequalled strength of Owens-Illinois beverage bottles can be attributed to the well-nigh perfect uniformity of their walls. This same uniformity is also largely responsible for the attractive appearance which is characteristic of them.

Owens-Illinois Beverage Bottles are clear and clean looking, sturdy beyond need and uniform as to finish and coloring. From our furnaces come by far the most beautiful and attractive emerald green and amber glass while our flint and light green superiority is unquestioned.

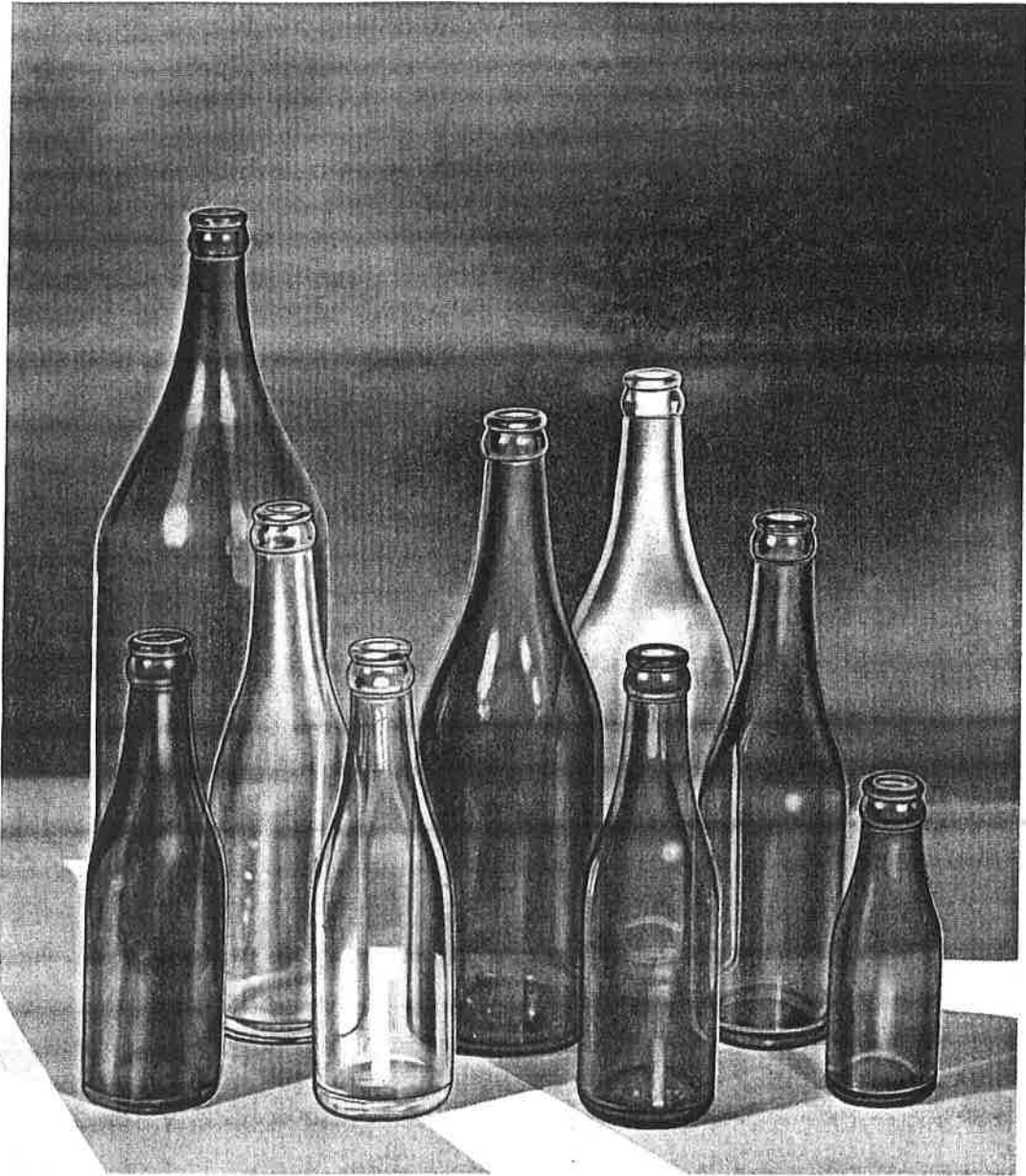
Inviting appearance helps the initial sale which is so vital to increased consumption. Profits are multiplied through a bottle's ability to withstand hard knocks and be returned again and again for more.

Owens-Illinois fills the requirements of the largest beverage producers in the country which is indicative of ability and willingness to serve, as well as bottles of highest quality. A full line of cases and crates is offered for the convenience of customers and at prices which are reasonable and fair. The following pages illustrate and describe the Beverage Line.



WATER SHAPES

Mold Number	Fluid Ounce Cap.	Weight in Ozs.	Height in Inches	Finish
G-73	7	9	8	Crown
G-74	13	14	9 ¹¹ / ₁₆	Crown
G-51	24 ³ / ₄	23	11 ¹ / ₂	Crown
H-2023 H-32	64	36	13 ³ / ₄	Crown



WATER SHAPES

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-111	4	5	5 ²¹ / ₃₂	Crown
G-67	7	10	8	Crown
G-180	8	12	8 ¹ / ₄	Crown
G-74	13	14	9 ¹¹ / ₁₆	Crown
G-51	24 ³ / ₄	23	11 ¹ / ₂	Crown
H-202 H-65	66	36	14 ³ / ₄	Crown



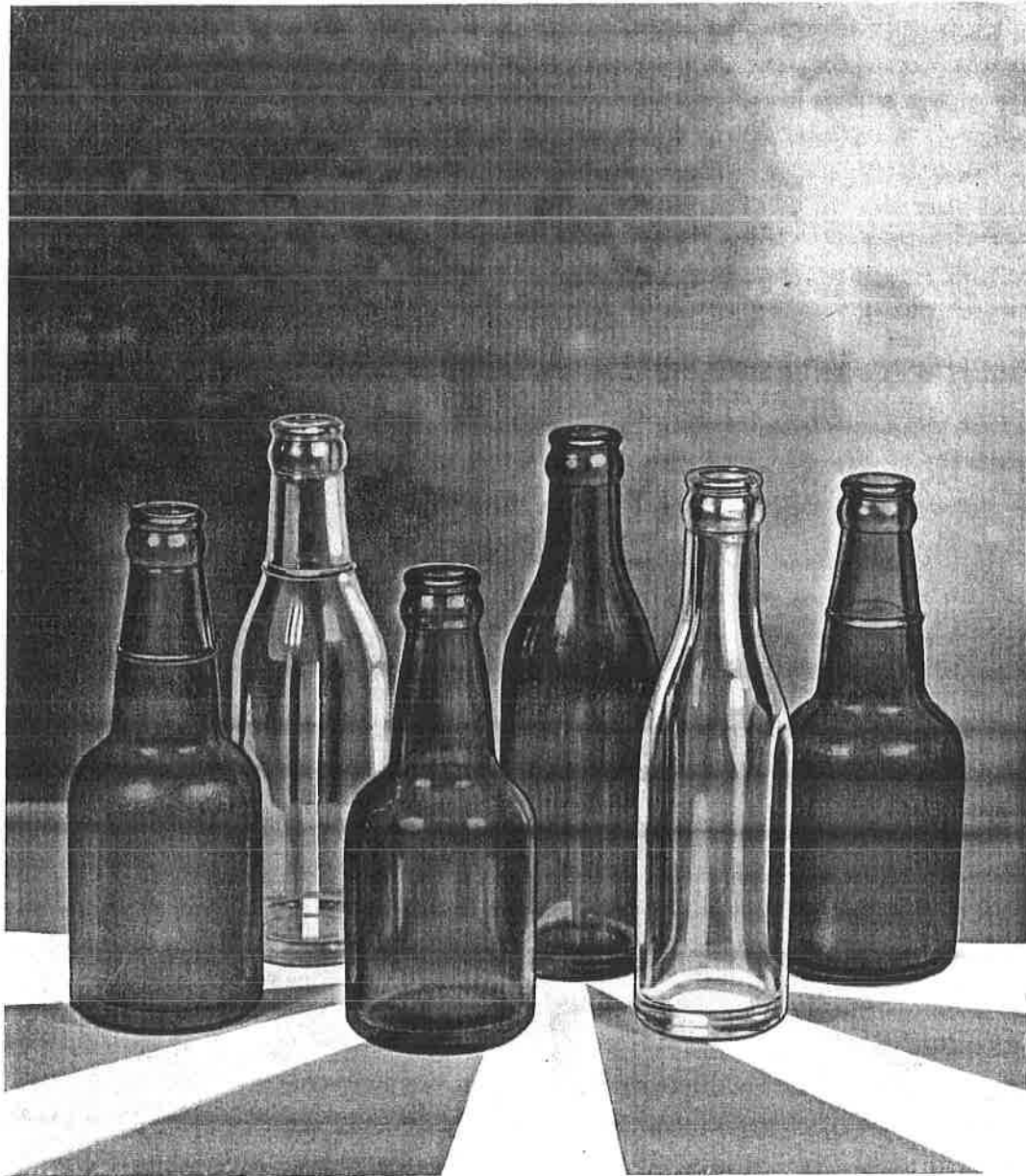
SODAS

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-324	6	8	7 ¹ / ₈	Crown
G-325	6 ¹ / ₂	14	7 ³ / ₄	Crown
G-657	7	14	7 ³ / ₄	Crown
G-255	10	14	9 ¹ / ₈	Crown
G-268	11 ³ / ₄	14	9 ³ / ₈	Crown
G-251	16	16	9 ¹⁵ / ₁₆	Crown
G-275	26	26	11 ¹ / ₂	Crown



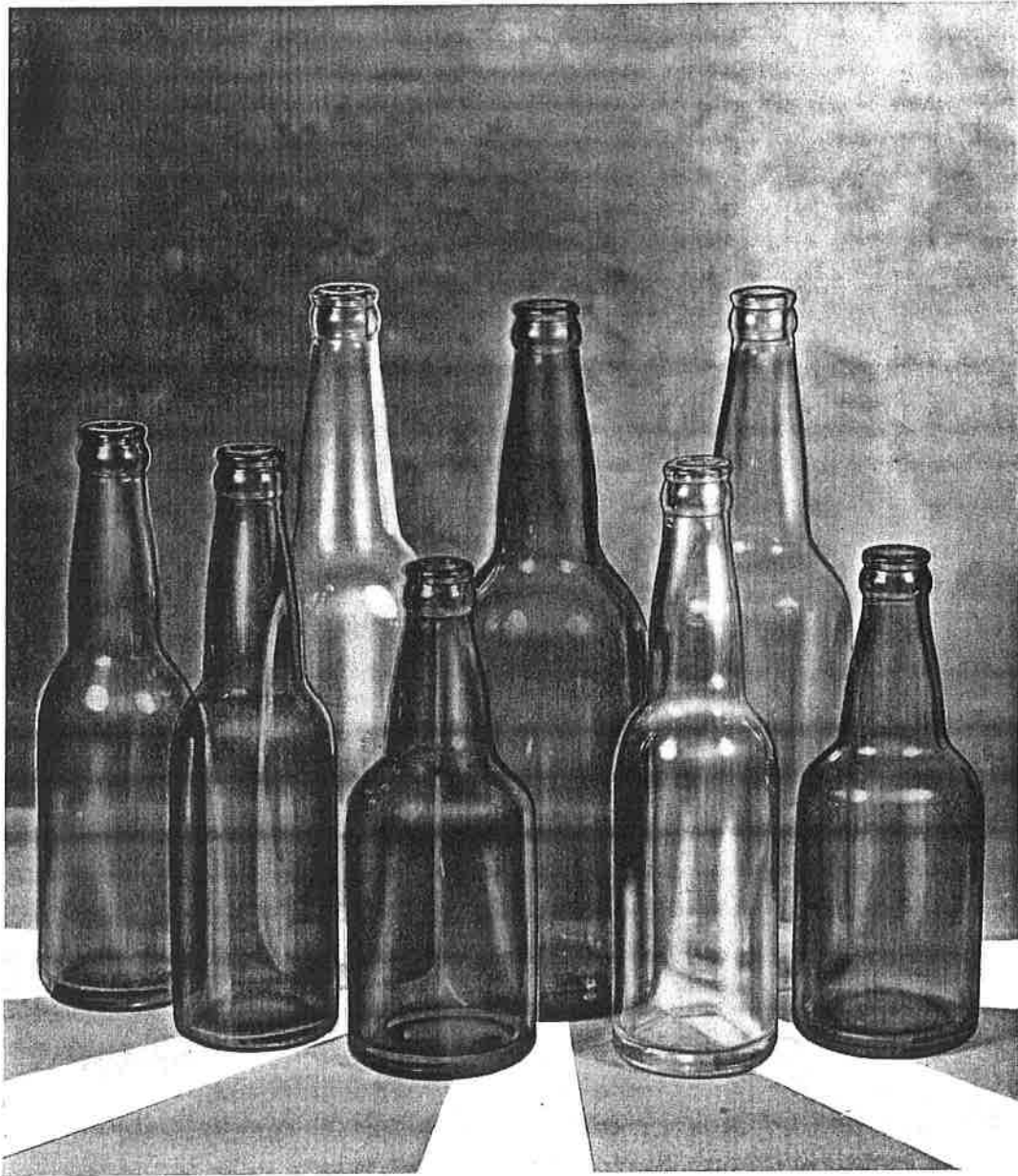
SELECTS

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-380	7	10	8	Crown
G-378	12	14	9½	Crown
G-390	24	23	11⅞	Crown



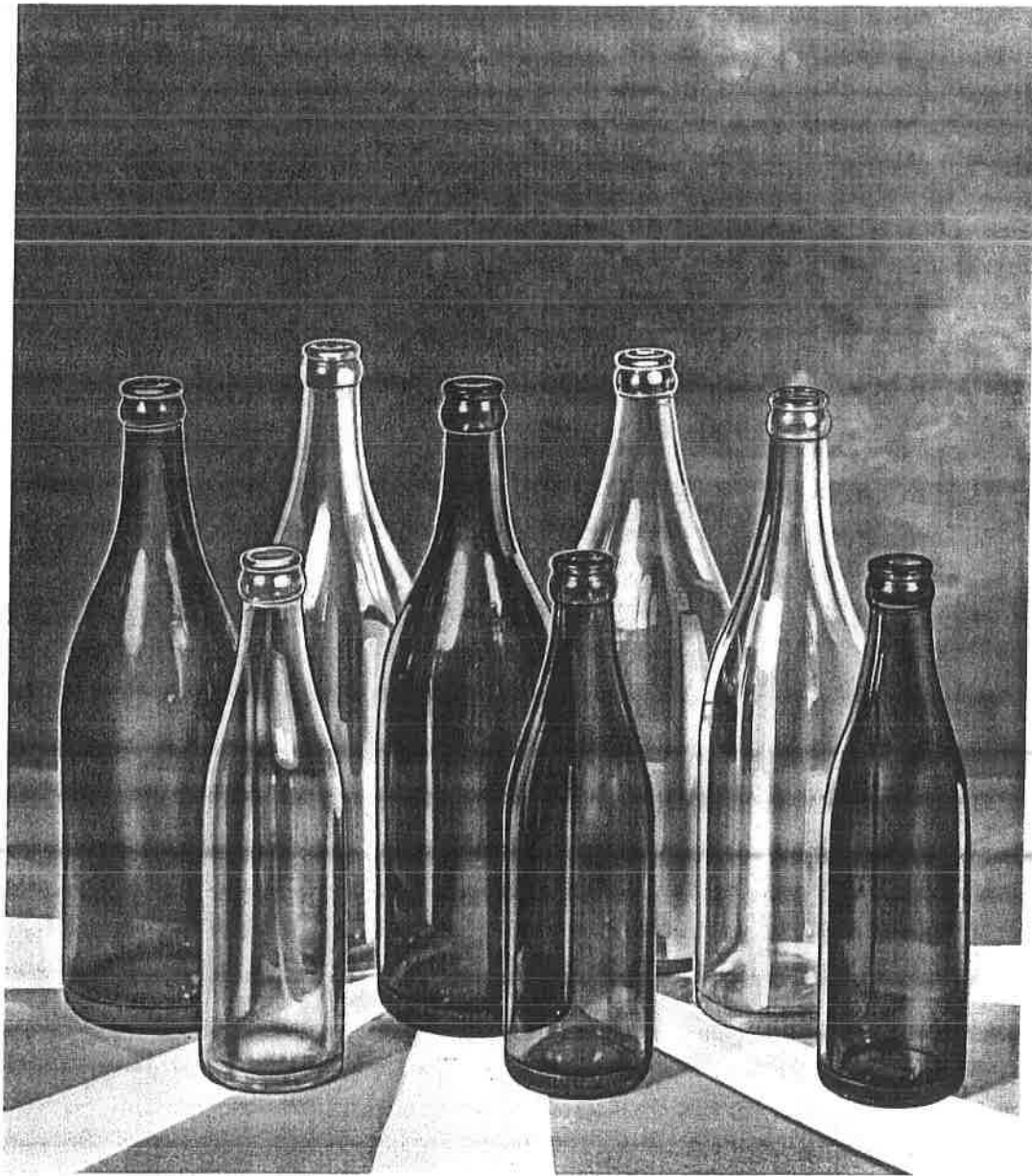
GINGER BEERS - MISCELLANEOUS

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-310	6	10	7 ¹³ / ₁₆	Crown
G-313	6 ¹ / ₂	14	8	Crown
G-242	7	11 ¹ / ₂	6 ⁹ / ₁₆	Crown
G-319	7	14	7 ¹⁵ / ₁₆	Crown
G-241	8	14	7 ¹ / ₄	Crown



EXPORT BEERS - MALT TONICS

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-1	12	14	9½	Crown
G-226	12	15	7⅞	Crown
G-23	24	22½	11½	Crown



CHAMPAGNE SHAPES

Mold Number	Fluid Oz. Capacity	Weight in Ounces	Height in Inches	Finish
G-172	12	14	9 $\frac{3}{8}$	Crown
G-102	24	22	11 $\frac{1}{2}$	Crown
G-103	32	24	11 $\frac{1}{2}$	Crown
G-154	32	24	11$\frac{11}{16}$	Crown



ALE

PORTER

MALT TONIC

SELECT

Mold No.	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
G-365—Ale	12	14	9 ³ / ₈	Crown
G-248—Malt Tonic	12	14	7 ⁷ / ₈	Crown
G-360—Porter	12	14	9 ³ / ₈	Crown
G-406—Select	24	24	11 ¹ / ₂	Crown

CARBONATED BEVERAGE BOTTLE STANDARDS

The Department of Commerce in Washington, committee of the American Bottlers of Carbonated Beverages and a committee from the Glass Container Association agreed to the standardization of bottles for beverages, etc., along following lines:

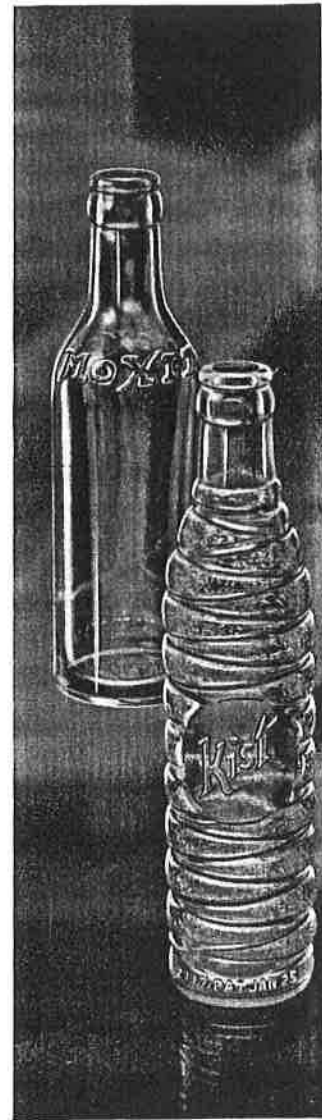
1. Soda and Imported Ginger Ale Shapes.				
(a) Small Bottles				
Capacities	Height (Inches)	Diameter (Inches)		Weight of Glass
		Minimum	Maximum	
6	$7\frac{3}{4}$	$2\frac{1}{8}$	$2\frac{13}{32}$	12 or 14
$6\frac{1}{2}$	$7\frac{3}{4}$	$2\frac{1}{8}$	$2\frac{13}{32}$	14
7	$7\frac{3}{4}$	$2\frac{1}{8}$	$2\frac{13}{32}$	14
8	$8\frac{1}{8}$	$2\frac{1}{4}$	$2\frac{5}{8}$	14 or 16
8	$8\frac{3}{4}$	$2\frac{1}{4}$	$2\frac{5}{8}$	14 or 16
9	$9\frac{1}{4}$	$2\frac{3}{8}$	$2\frac{3}{4}$	16
10	$9\frac{1}{4}$	$2\frac{3}{8}$	$2\frac{3}{4}$	16
16	$9\frac{15}{16}$	$2\frac{1}{2}$	$2\frac{7}{8}$	16
(b) Large Bottles				
24	$11\frac{1}{2}$	$3\frac{1}{8}$	$3\frac{1}{2}$	24 or 26
26	$11\frac{1}{2}$	$3\frac{1}{8}$	$3\frac{1}{2}$	26 or 28
28	$11\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{5}{8}$	28 or 30
30	$11\frac{1}{2}$	$3\frac{1}{4}$	$3\frac{5}{8}$	30 or 32
32	$11\frac{1}{2}$	$3\frac{3}{8}$	$3\frac{3}{4}$	32
2. Water and Water Shapes Ginger Ales				
7	8	$2\frac{1}{8}$	$2\frac{13}{32}$	10
13	$9\frac{11}{16}$	$2\frac{1}{2}$	$2\frac{7}{8}$	14
$24\frac{3}{4}$	$11\frac{1}{2}$	$3\frac{1}{8}$	$3\frac{1}{2}$	23 or 24
3. Beers, Export, Select or C. S. Shapes.				
11 or 12	$9\frac{1}{2}$	$2\frac{3}{8}$	$2\frac{3}{4}$	14
24	$11\frac{1}{2}$	$3\frac{1}{8}$	$3\frac{1}{2}$	24

These recommendations are made for the benefit of the industry in general and have been endorsed by the Glass Container Association, the Crown Manufacturers Association, manufacturers of bottling machinery, bottle boxes, and other allied industries.



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Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Three-Mor	G-992	6	14	7²³/₃₂	Crown
Vess Dry	G-1002	6 ¹ / ₂	14	8 ³ / ₄	Crown
Johnny Bull	G-6532	7 ¹ / ₂	14	7 ⁷ / ₁₆	Crown
Chocolate Mello	G-1018	6	14	7 ²¹ / ₃₂	Crown
Blue Bird	G-845	6	14	7 ⁵ / ₈	Crown
Reg. Dr. Pepper Soda	G-904	6 ¹ / ₂	14	8 ¹ / ₈	Crown
Double Strength	G-902	7 ¹ / ₂	16	8 ³ / ₈	Crown



Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Moxie	G-1014	7	12	7 ²³ / ₃₂	Crown
Virgils	G-1005	7	10	7 ⁷ / ₈	Crown
Try-Me Pale	G-1000	7	10	8	Crown
Thrill	G-994	6	14	7 ³ / ₄	Crown
Kist	G-932	7	16	9 ¹ / ₄	Crown
Grape-Ola	G-911	6	14	7 ¹¹ / ₁₆	Crown
Cascade	G-861	7	10	8	Crown
Brownie	G-852	6 ¹ / ₂	14	7 ¹¹ / ₁₆	Crown

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Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Tall-One	G-990	7	16	9 ¹ / ₁₆	Crown
Smile	G-977	6 ¹ / ₂	14	8 ⁵ / ₈	Crown
Regular Coca-Cola	G-899	6 ¹ / ₂	14	7 ³ / ₄	Crown
Howdy	G-921	6 ¹ / ₂	14	9	Crown
Handy Whistle	G-915	6 ¹ / ₂	14	8 ²³ / ₃₂	Crown
Nu Grape	G-949	6	14	7 ³ / ₄	Crown




Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Orange Crush	G-959	6	15	8 $\frac{1}{4}$	Crown
Buster	G-858	9	16	9 $\frac{3}{16}$	Crown
Squeeze	G-983	7	16	8 $\frac{3}{4}$	Crown
Jumbo	G-926	9	16	8 $\frac{7}{8}$	Crown
Buffalo Rock	G-856	6 $\frac{1}{2}$	12	7 $\frac{11}{16}$	Crown
Big Bill	G-803	9	16	9 $\frac{1}{8}$	Crown

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Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Hoot-Mon Ginger Beer	G-1012	7½	12	7 ⁷ / ₁₆	Crown
Lime-Cola	G-933	6	14	7 ³ / ₄	Crown
Regular Nu-Icy	G-952	8	16	9 ¹⁷ / ₆₄	Crown
Julep	G-923	6	14	7 ¹¹ / ₁₆	Crown
Hires 	G-918	6½	14	7 ²³ / ₃₂	Crown
Long Twist	G-1057	6½	14	8 ¹ / ₄	Crown



Description	Mold Number	Fluid Ounce Capacity	Weight in Ounces	Height in Inches	Finish
Ne Hi	G-945	9	16	9 $\frac{1}{4}$	Crown
Big Boy	G-804	9	16	9 $\frac{1}{8}$	Crown
Pepsi-Cola	G-973	6 $\frac{1}{2}$	14	8 $\frac{3}{8}$	Crown
Nu-Icy	G-950	6	12	8	Crown
May-Pop	G-937	9	14	8 $\frac{5}{8}$	Crown
Delaware Punch	G-900	6	14	7 $\frac{3}{4}$	Crown

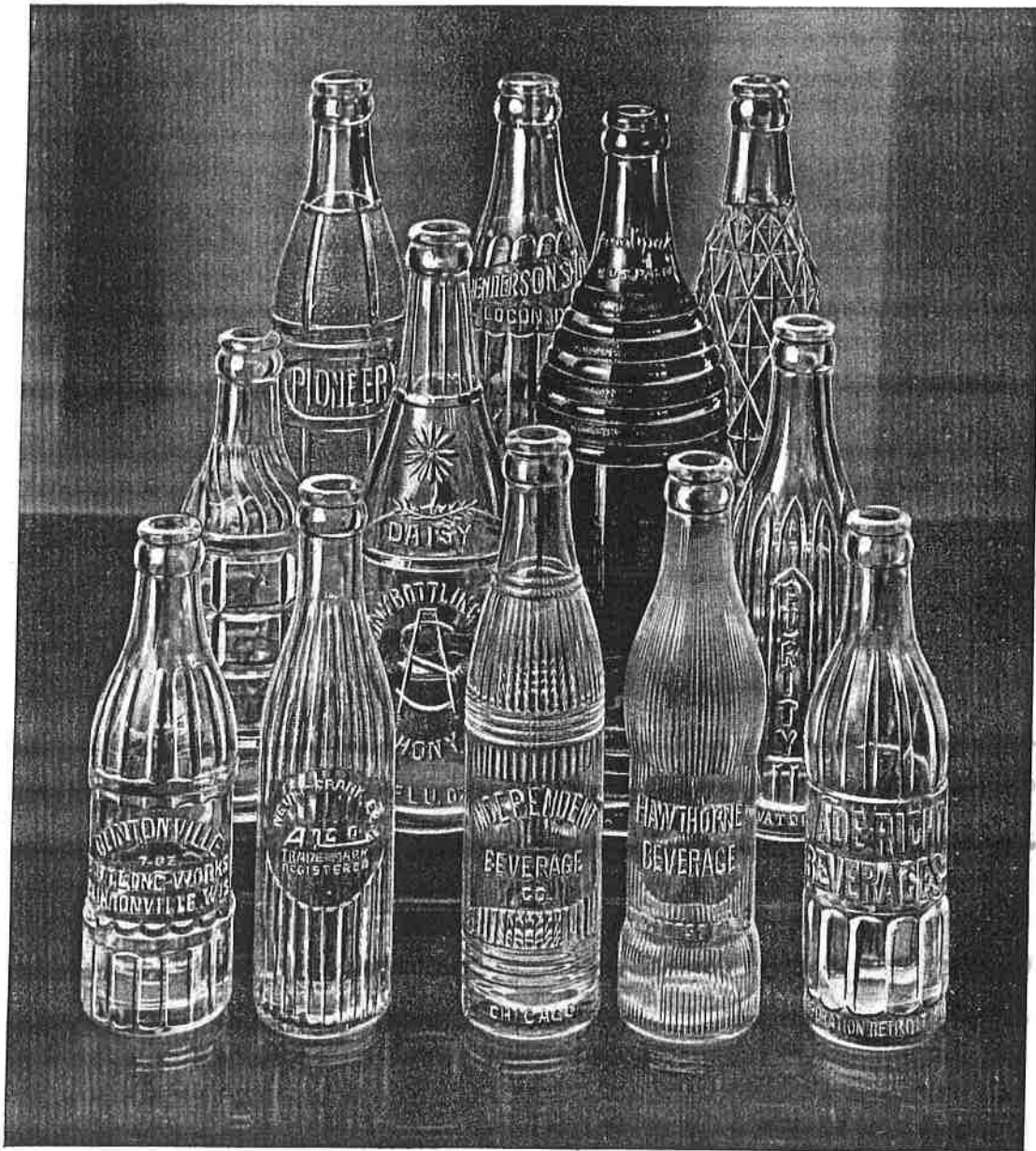
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This and the three following pages illustrate a few of the many private mold bottles which it is our privilege to blow. They give a fair idea of the styles and types generally in use and demonstrate the ability of our mold makers and automatic blowing equipment.

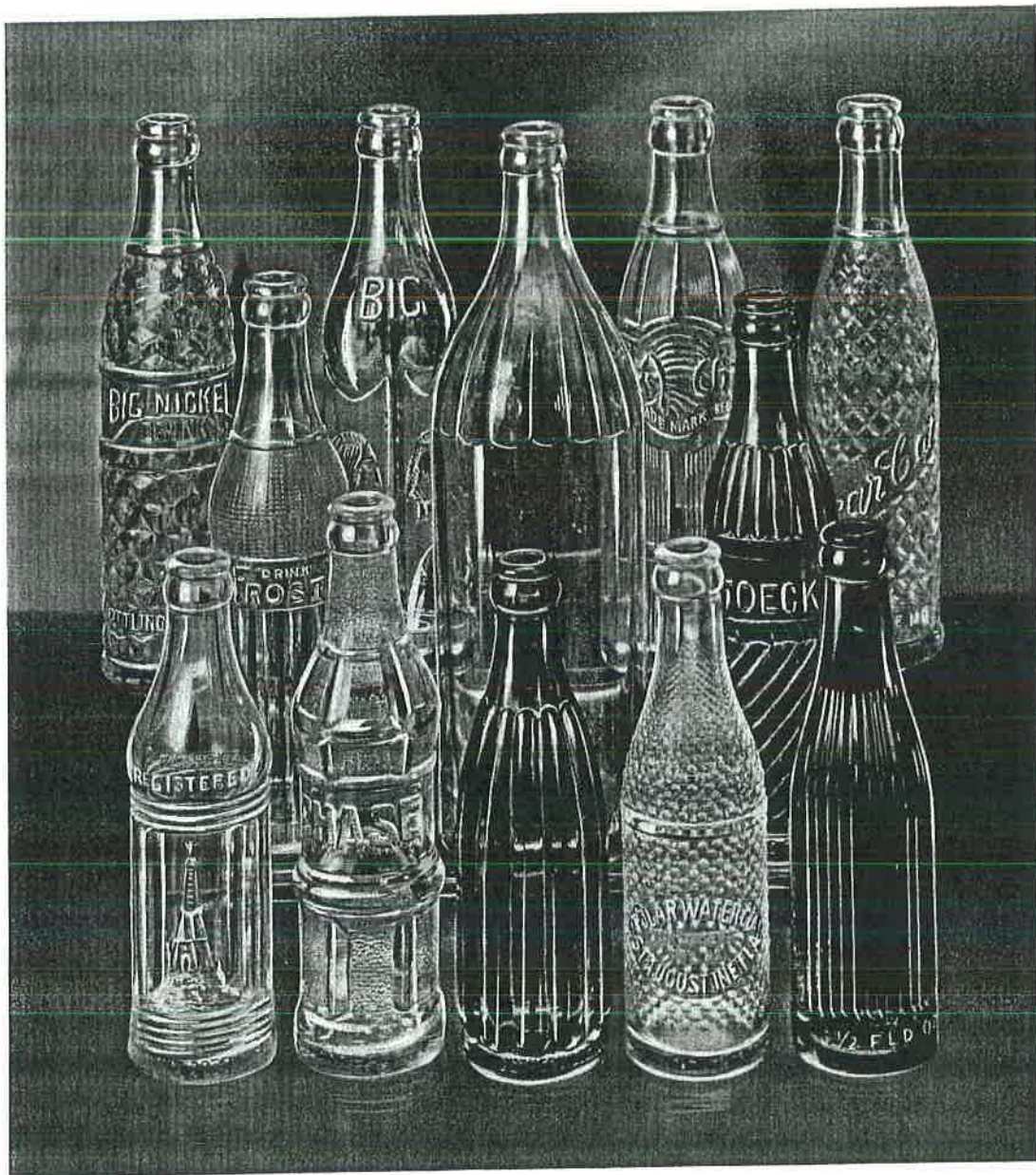
Because of the nature of their content beverage bottles must be strong and sturdy and also because of the nature of their content they must be attractive and distinctive in appearance.

Uniformity breeds strength in a bottle and absolute uniformity comes only through automatic equipment



such as we alone possess. If you were to cut an Owens-Illinois beverage bottle in half you could not fail to be impressed by the evidence of even distribution in necks, shoulders, walls and bottoms. Uniformity is also responsible to a large degree for a bottle's beauty and attractiveness.

Ours is known as the "Package Age" and much time, effort and expense is put forth in all directions to build "eye appeal" into whatever container is used. With bottles, it's design, clarity, color and general appearance. The very qualities which make Owens-Illinois bottles best for processing and safe delivery, make them beautiful.



Design is a matter of line and area, a curve here, stippling there—a matter too, of clean outline and lettering easily read. Our bottle designers have the necessary artistry and with it, an appreciation of production, processing, filling, labelling and capping limitations. The practical is never overlooked.

Clear glass is the result of high grade ingredients, properly mixed—melting at the correct temperature—clean and consistent heat—faultless tempering—and these are the heritage of Owens-Illinois bottles.

Color is one of the most difficult of glass makers'



problems. To procure the right shade and tone and maintain it indefinitely is an accomplishment. The manner in which Owens-Illinois Flint, Light Green, Emerald Green and Amber bottles are received by the trade, the position of eminence which they occupy, attest to their many virtues.

Superiority in each of the contributing factors, beauty, colorfulness, clarity and strength cannot but result in a superior bottle. Do you wonder Owens-Illinois Beverage Bottles have won for themselves a great popularity and an enviable reputation in the industry that they are everywhere recognized as the standard for comparison?

